SPECIAL PACKAGING INSTRUCTION

Form Approved OMB No. 0704-0188

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE					2. CAGE	3. SPI NO.
12364518	(19207) CYL	NDER, I	HYDRAU	ILIC	19207	AK14150999
4. NATIONAL STOCK NO.					5. DATE	6. REVISION
3040-01-415-0999					May 4, 2009	В
7. QUP	8. ICQ	9. UNIT P	9. UNIT PACK WT (LB.)		10. UNIT PACK CU (CU. FT.)	11. UNIT PACK SIZE (INCHES)
1 EACH	NONE	191.0			4.475	39.5 x 13.5 x 14.5
12. MILITARY PRESERVATION			18. STEPS	19. REQD		20. DESCRIPTION
MIL-STD-2073-1D, METHOD 20 AND NOTE A			01210	TL GD		DEGGINI FIGH
13. CLEANING			1-D	2	CAPS/PLUGS: NAS 874	
MIL-STD-2073-1D & NOTE B						
14. DRYING			2-E		PRESERVATIVE: MIL-PRF-10924	
MIL-STD-2073-1D & NOTE B						
15. PACKING			3-F	1	WRAP: MIL-PRF-121, TY II, SIZE: 10 X 5	
15. PACKING						
a. LEVEL A			4-G		BLOCKING/BRACING: SEE NOTE	
MIL-STD-2	073-1D & NOTE C					
b. LEVEL B			5-H		CUSHIONING: A-A-59135, CL 2, GR A	
NOT APPLICABLE						
16. MARKING		6-J	1	CONTAINER: ASTM D6880, CL 2, ST 2 (MODIFIED)		
MIL-STD-129 AND NOTE K					SIZE: 36-1/2 X 12	2 X 9-1/4

17. NOTES/DRAWING

- A. THE UNIT PACK SHALL PROVIDE PHYSICAL AND MECHANICAL PROTECTION TOGETHER WITH A PRESERVATIVE COATING.
- B. CLEAN AND DRY ITEM BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PACKAGING MATERIALS.
- C. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.
- D. SEAL ALL OPENINGS TO THE INTERIOR OF THE HYDRAULIC CYLINDER WITH CAPS/PLUGS OF THE APPROPRIATE SIZE.
- E. APPLY PRESERVATIVE TO UNPAINTED THREADED END OF CYLINDER.
- F. APPLY A SINGLE WRAP TO END OF CYLINDER. SECURE WITH TAPE ASTM D5486.
- G. SEE PAGES 2 AND 3.
- H. APPLY CUSHION MATERIAL BETWEEN ALL SECTIONS OF THE HYDRAULIC CYLINDER THAT COME IN DIRECT CONTACT WITH THE INTERIOR OF THE CONTAINER AND/OR BLOCKING/BRACING.
- J. CONTAINER IS CONSTRUCTED OF ALL 1 INCH THICK NOMINAL LUMBER AND IS MODIFIED TO INCLUDE BEVELED SKIDS. SIZE AND APPLICATION OF SKIDS ARE IN ACCORDANCE WITH ASTM D6880. TOP SHALL BE SECURED USING WOOD SCREWS CONFORMING TO FF-S-111.
- K. IN ADDITION TO MIL-STD-129 MARKINGS, THE UNIT CONTAINER SHALL BE MARKED ON THE TOP AND ONE SIDE WITH MINIMUM 1/2" INCH HIGH BLACK LETTERS "REUSABLE CONTAINER AND DUNNAGE, DO NOT DESTROY". IN ADDITION, THE TOP, ENDS AND SIDES SHALL BE MARKED "REMOVE SCREWS TO OPEN CONTAINER" USING MINIMUM 1 INCH HIGH BLACK LETTERS.

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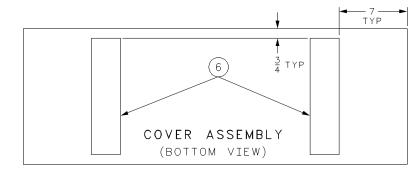
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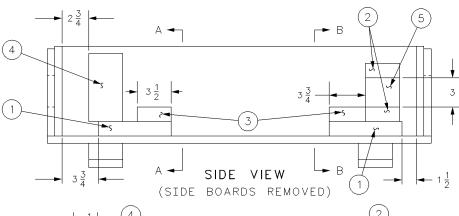
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17. NOTES/DRAWING

<u>ITEM</u>	<u>QTY</u>	SIZE
1	2	2 x 8 (Nom) x 12
2	2	2 x 4 (Nom) x 12
3	4	2 x 4 (Nom) x 3-3/4
(4)	2	3 x 4 (Nom) x 7
(5)	2	1-1/2 x 3 (Actual) x 3-1/2
6	2	1 x 3 (Nom) x 12





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